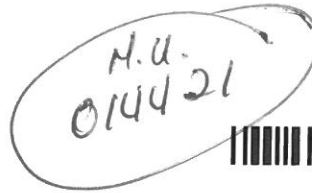




Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246



646.9501
Job Sheet 205169



Part No: 646.9501

Job Qty: 1 pcs

Part Name: 206A/B/L-Series Cable Cutter System, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/31/19

Job Tracking No:

Due Date: 2/25/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.08.28 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	2/25/20	0.00	0.00		Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S260617



Part: 646.9501

Job No: 205169

Serial No/Batch: S260617

Revision:

Inspector:

Exp Date: 08/01/2020

Instructions: FAA STC SR02271LA 14/09/07 TC SH10-

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					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
					Packaging 1 - 37	
120	QC 4	1 pcs	2/25/20	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	DAS
					QC 4 - 68	72
					QC 4 - 72	9-89
					QC 4 - 74	
					QC 4 - 75	
					QC 4 - 78	
130	Packaging 3-1 - Stock - B4B	1 pcs	2/25/20	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	DAS
					Packaging 3 - 25 - B4B	72
					Packaging 3 - 26 - B4B	9-89
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	2/25/20	0.00 0.00	DC - 1 - B4B	DAS
					DC - 2 - B4B	21
140	QC 21 - FG	1 pcs	2/25/20	0.00 0.00	QC 21 - FG - 21	9-89 MAR 05 2020
					QC 21 - FG - 70	DAS
					QC 21 - FG - 53	21 MAR 05 2020
Part Op 110 - Pick Kit						

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.9501 Location : FG101

135 - Document Control - Photocopy bluefile & type labels per PPP 646.9501

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231359
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5231362
600.1012	Sealant PR1425B2 (#654 sem) 09-2020	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5233579
646.9601	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5254317
646.9602	Lower Cutter Assembly High	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	7109598
646.9810	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5256696
646.9910	Struts	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5208495
647.0110	Roof Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250818
647.0111	Panel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5250884
647.0112	Strut Bracket	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	5248131
647.0113	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5250979
647.0114	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5022828
647.0115	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	#106617
647.0116	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5249941
647.0210	Rail	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5217577
647.0310	Channel	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5253409
647.0410	Tube	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5140804
647.1210	Screen	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5255893
AN3-10A	BOLT	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5244345
AN3-11A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5248339
AN3-3A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5253401
AN743-13	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5019324
CCR264SS-3-06	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	FM138333-5x4
CCR264SS3-04	Rivet	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5205004
CCR264SS3-202	Rivet, Cherry	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5218602
CR3212-4-104	Cherry Rivet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5209536
CR3212-5-4	Cherry Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5020639
CR3213-4-05	Rivet	26 Ea (26 ea)	110-Packaging 1 - Pick Kit	5231785
CR3213-4-1	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5248037
CR3213-4-202	Cherry Rivet	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5235409
CR3213-4-303	Rivet, Cherry	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	5158593x15 515 5214x3
CR3213-4-4	Rivet, Cherry	19 Ea (19 ea)	110-Packaging 1 - Pick Kit	5235463
CR3213-4-6	Rivet	20 Ea (20 ea)	110-Packaging 1 - Pick Kit	5231324
MS21042-08	Use Ms21042L08	54 Ea (54 ea)	110-Packaging 1 - Pick Kit	5250462
MS21042-3	Nut use MS21042L3 per QSI 017	17 Ea (17 ea)	110-Packaging 1 - Pick Kit	5243985
MS21047-3	Nut Plate	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5216288
MS21059-3	Nut Plate	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	7123900-3
MS21059L08	Nut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5046505
MS24694-S8	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5021982
MS27039-08-06	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5006962
MS27039-08-09	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5021953
MS27039-08-11	Screw	43 Ea (43 ea)	110-Packaging 1 - Pick Kit	5020601
MS27039-08-12	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	7124326-1
MS27039-08-13	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit	5123937
MS27039-1-08	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5235222
MS27039-1-11	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5019331
MS35842-11	Hose Clamp	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	FM138336.0
NAS1149F0332P	Washer (AN960-10L)	62 Ea (62 ea)	110-Packaging 1 - Pick Kit	5249219
NAS1149FN832P	Washer (AN960-8)	111 Ea (111 ea)	110-Packaging 1 - Pick Kit	5248080
NAS1835-08	Insert	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5020605

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0990	1	33	0
	600.0991	1	33	0
	600.1012	1	25	0
	646.9601	1	1	0
	646.9602	1	10	0
	646.9810	1	5	0
	646.9910	4	40	0
	647.0110	1	2	0
	647.0111	1	2	0
	647.0112	8	36	0
	647.0113	2	7	0
	647.0114	1	60	0
	647.0115	1	54	0
	647.0116	2	9	0
	647.0210	1	9	0
	647.0310	2	9	0
	647.0410	1	8	0
	647.1210	1	5	0
	AN3-10A	8	179	0
	AN3-11A	8	327	0
	AN3-3A	1	359	0
	AN743-13	1	22	0
	CCR264SS-3-06	8	60	0
	CCR264SS3-04	12	247	0
	CCR264SS3-2	4	467	0
	CR3212-4-4	1	105	0
	CR3212-5-4	8	165	0
	CR3213-4-05	26	371	0
	CR3213-4-1	14	166	0
	CR3213-4-2	18	132	0
	CR3213-4-3	18	321	0
	CR3213-4-4	19	641	0
	CR3213-4-6	20	154	0
	MS21042-08	54	2	0
	MS21042-3	17	376	0
	MS21047-3	6	412	0
	MS21059-3	2	211	0
	MS21059L08	4	118	0
	MS24694-S8	5	220	0
	MS27039-08-06	4	292	0
	MS27039-08-09	4	167	0
	MS27039-08-11	43	1,021	0
	MS27039-08-12	2	428	0
	MS27039-08-13	6	236	0
	MS27039-1-08	5	260	0
	MS27039-1-11	5	211	0
	MS35842-11	1	37	0
	NAS1149F0332P	62	4,686	0
	NAS1149FN832P	111	1,348	0
	NAS1835-08	4	69	0

Part Specifications

Specifications could not be found.

Plex 12/31/19 1:09 PM Dart.lajeunesse.marie

Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Skid-tube Machining ☐ Large Fab ☐ Cross tube Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering Water Jet ☐ Supplier ☐ Quality	DEPARTMENT/PROCESS	Date : _____ Sequence #: _____ QTY Affected : _____ MRB (QSI042)
Description Work Order Deviation		Disposition	
Root Cause ☐ Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Pressure/Forced Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY	
Completed By		Lead hand / Supervisor	
QC / QA Coordinator			

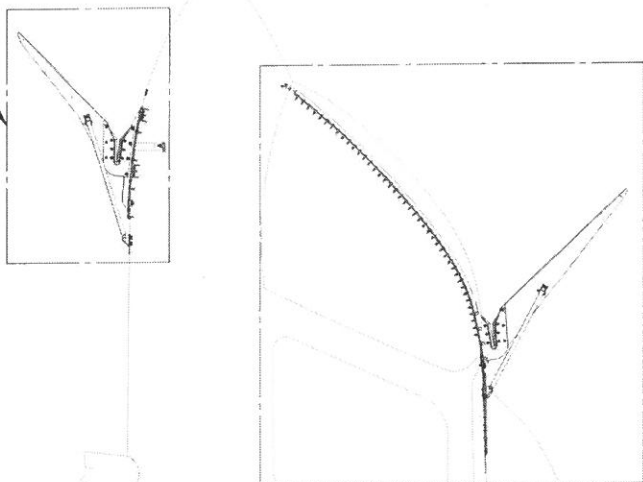
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NOTES:

△ AFTER INSTALLATION, APPLY F/N 46 A/R TO FILL GAPS AND FILLET EDGES

UNINCORPORATED ECN(S)

02229, 02734, 03047



DETAIL A

DETAIL B

QTY	REV	DESCRIPTION	PART #	DATE	BY	CHKD
1	1	RIVET	601.1066			
1	1	MACHINING GRT PART B				
1	1	MACHINING GRT PART A				
1	1	SEALANT	600.0990			
5	5	SCREW	601.1949			
2	2	SCREW	601.2989			
4	4	SCREW	601.2987			
4	4	SCREW	601.3000			
950	950	END #				

QTY	REV	DESCRIPTION	PART #	DATE	BY	CHKD
47	47	SCREW	601.2983			
1	1	HOSE CLAMP	601.2982			
1	1	SCREEN	647.1210			
5	5	SCREW	601.1621			
14	14	RIVET	601.2979			
4	4	INSERT	601.2984			
4	4	RIVET	601.2277			
8	8	RIVET	601.2983			
12	12	NUT/PLATE RIVET	601.2980			
1	1	BOLT	601.2822			
1	1	BRACKET	601.2985			
2	2	NUT/PLATE	601.1903			
6	6	SCREW	601.2988			
53	53	LOCKNUT	601.2973			
6	6	NUT/PLATE	600.0795			
18	18	RIVET	601.0790			
18	18	RIVET	601.1039			
19	19	RIVET	601.1915			
20	20	RIVET	601.2991			
26	26	RIVET	601.1183			
4	4	NUT/PLATE	601.2586			
8	8	NUT/PLATE RIVET	601.2981			
17	17	LOCKNUT	601.2943			
16	16	BOLT	601.2826			
46	46	WASHER	601.1607			
114	114	WASHER	601.2764			
1	1	CLIP	647.0115			
1	1	CLIP	647.0114			
1	1	TUBE	647.0410			
2	2	DOUBLER	647.0116			
1	1	PANEL	647.0111			
2	2	STRUT DOUBLER	647.0113			
8	8	STRUT BRACKET	647.0112			
4	4	STRUT	646.9910			
2	2	CHANNEL	647.0310			
1	1	ROOF DOUBLER	647.0110			
1	1	RAIL	647.0210			
1	1	DEFLECTOR	646.9810			
1	1	LOWER CUTTER ASSY LOW	646.9603			
1	1	LOWER CUTTER ASSY HIGH	646.9602			
1	1	UPPER CUTTER ASSY	646.9601			
1	1	20K CABLE CUTTERS KIT LOW	646.9502			
1	1	20K CABLE CUTTERS KIT HIGH	646.9501			
950	950	END #				

QTY	REV	DESCRIPTION	PART #	DATE	BY	CHKD
1	1	2008 EMMETT HEIGHTS DR.				
1	1	OCEANVIEW CA 92658-5512				
1	1	206 CABLE CUTTERS KIT				
1	1	SCALE NONE				
1	1	SHEET 1 OF 3				

REV	DESCRIPTION	DATE	BY	CHKD
1	INITIAL RELEASE	2/20/09	P. BROWN	